**MATERIAL SAFETY DATA SHEET (MSDS)**

**R404A**

Please ensure that this MSDS is received by the appropriate person.

<table>
<thead>
<tr>
<th>DATE: May 2008</th>
<th>Version 1</th>
</tr>
</thead>
</table>

### 1 PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT IDENTIFICATION**
- **Product Name:** R404A
- **Chemical Formula:** CH3 – CF3 plus CHF2 – CF3 plus CH2F – CF3
- **Trade Name:** R404A
- **Colour Coding:** Disposable cylinder with an Orange body & relevant grade stencilled onto the cylinder
- **Valve:** ⅛ inch flare fitting
- **Company Identification:** African Oxygen Limited
  - 23 Webber Street
  - Johannesburg, 2001
  - Tel. No: (011) 490-0400
  - Fax No: (011) 490-0506
- **EMERGENCY NO:** 0800 147 112 (24) HAZMAT

### 2 COMPOSITION/INFORMATION ON INGREDIENTS

- **Chemical Names:** A preparation of R143a, R125, R134a
- **Chemical Family:** Mixtures of Halocarbons
- **Cas No’s.:** R143a  110-20-2, 354-33-6, 811-97-2
- **UN No.** 3337
- **ERG No.** 126
- **Hazchem Warning:** 2.2 Non-flammable gases

### 3 HAZARDS IDENTIFICATION

**WARNING!**

Liquid and gas under pressure, overheating and over pressurising may cause gas release or violent cylinder bursting. May decompose on contact with flames or extremely hot metal surfaces to produce toxic and corrosive products. Vapour reduces oxygen available for breathing and is heavier than air. Harmful if inhaled and may cause heart irregularities, unconsciousness or death. Liquid contact with eyes or skin may cause frostbite.

**Main Hazards.** All cylinders are portable gas containers, and must be regarded as pressure vessels at all times.

**Adverse Health effects.** Contains a liquefied gas. Contact with liquid may cause frostbite and injury to the cornea. Chemical hazards. Heating will cause a rise in pressure with a risk of the cylinders bursting. On Combustion, toxic gases are released.

**Biological hazards.** Contact with liquid could cause frost burns. Vapour Inhalation High exposures may cause an abnormal heart rhythm and prove suddenly fatal. May have a narcotic effect, very high concentrations may cause anaesthetic effects and asphyxiation.

**Eye Contact** Vapour – Irritating vapour.
- Liquid - could cause serious burns.

**Skin Contact** Vapour – irritating vapour
- Ingestion Liquid - see vapour inhalation above

### 4 FIRST AID MEASURES

Prompt medical attention is mandatory in all cases of overexposure to vapourised R404A. Rescue personnel should be equipped with self-contained breathing apparatus. Conscious persons should be assisted to an uncontaminated area and inhale fresh air. Quick removal from the contaminated area is most important. Unconscious persons should be removed to an uncontaminated area and given mouth-to-mouth resuscitation and supplemental oxygen. The use of adrenaline or similar drugs should be avoided.

**Eye contact.** (Liquid)-Rinse with water whilst keeping the eyes wide open for at least 10 minutes. Consult an eye specialist immediately.

**Skin contact.** (Liquid). Thaw affected areas with water. Remove contaminated clothing and then rinse again with water. If it sticks, do not pull it off. Call a doctor immediately.

**Ingestion.** Not specifically applicable (gas). Do not induce vomiting. If patient conscious wash out mouth with water and give 200 - 300ml water to drink. Obtain immediate medical attention.

**Inhalation.** Remove patient from exposure, keep warm and at rest. Administer oxygen if necessary. Apply artificial respiration if breathing has ceased or shows signs of failing. In the event of cardiac arrest apply external cardiac massage. Obtain immediate medical attention.

### 5 FIRE FIGHTING MEASURES

**Extinguishing media** All extinguishing agents can be used. If there is a fire close by, use suitable extinguishing agents.

**Specific hazards.** Pressurised container. On heating there is a risk of bursting due to internal pressure build-up NOT flammable. However, it may present a risk in the event of fire. Toxic vapours (Halogen compounds are released).

**Emergency Actions** Stay upwind. Evacuate the personnel away from the fumes. Cool down the containers/equipment exposed to heat with a water spray.

**Protective clothing** Self-contained breathing apparatus. Safety gloves and shoes, or boots, should be worn when handling cylinders.

**Environmental precautions** Prevent the product from spreading into the environment

### 6 ACCIDENTAL RELEASE MEASURES

**Personal precautions.** Avoid contact with skin and eyes. Do not breathe gas. For further information refer to 8 “Exposure controls/Personal Protection” Heavy vapours. Shut off low-level openings in the vicinity (ventilation shafts, drains) Prevent the product from entering cellars, basements of pits. Stop the leak. Ventilate spillage area and basements.

**Environmental precautions.** Prevent the product from spreading into the environment.

**Small spills.** Shut off source of product. Ventilate area

**Large spills.** Evacuate the area. Shut off the source of the spill if this can be done without risk. Restrict access to the area until completion of the clean-up procedure. Ventilate the area using forced-draught if necessary.

### 7 HANDLING AND STORAGE

Suck back of water into the container must be prevented. Do not allow back feed into the container. Use only properly specified equipment, which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt. Refer to supplier’s container handling instructions. Keep container below 50°C in a well-ventilated place. Do not allow cylinders to slide or come into contact with sharp edges. Cylinders should be stacked vertically at all times, and should be firmly secured in order to prevent them from being knocked over. Use a “first in - first out” inventory system to prevent full cylinders from being stored for excessive periods of time. Keep out of reach of children.

### 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

**Occupational exposure hazards** As R404A is a simple asphyxiant, avoid any areas where spillage has taken place. Only enter once testing has proved the atmosphere to be safe, and remember that the gas is heavier than air.
9 PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL DATA

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Chemical Symbol</td>
<td>Mixture</td>
</tr>
<tr>
<td>Molecular Weight</td>
<td>Mixture</td>
</tr>
<tr>
<td>Boiling point @ 101,325 kPa</td>
<td>-47.2 to -46.4°C</td>
</tr>
<tr>
<td>Density (saturated vapour) @ 20°C</td>
<td>1.06</td>
</tr>
<tr>
<td>Vapour pressure @ 20°C</td>
<td>8270 kPa</td>
</tr>
<tr>
<td>Colour</td>
<td>Colourless</td>
</tr>
<tr>
<td>Taste</td>
<td>N/A</td>
</tr>
<tr>
<td>Odour</td>
<td>Slightly ethereal</td>
</tr>
</tbody>
</table>

10 STABILITY AND REACTIVITY

Conditions to avoid The dilution of oxygen concentration in the atmosphere to levels which cannot support life. Never use cylinders as rollers or supports, or for any other purpose than the storing of R404A. Never expose the cylinders to excessive heat, as this may cause sufficient build-up of pressure to rupture the cylinders.

Incompatible materials Since the performance of plastic materials is affected by polymer variations, compounding agents, fillers, and moulding processes, verifying compatibility using actual fabricated parts under end-use conditions. The effects on specific elastomers depend on the nature of the polymer.

Hazardous Decomposition Products Combustion or thermal decomposition will release toxic gases. (Fluorinated compounds).

11 TOXICOLOGICAL INFORMATION

Acute Toxicity (TWA 8+12 hr) No known effect
Skin & eye contact No known effect
Chronic Toxicity No known effect
Carcinogenicity No known effect
Mutagenicity No known effect
Reproductive Hazards No known effect

(For further information see Section 3. Adverse health effects)

12 ECOLOGICAL INFORMATION

Environmental Hazardous to the ozone layer.

13 DISPOSAL CONSIDERATIONS

Disposal Methods Do not allow the product to be released into the environment. Consult the manufacturer of supplier for information regarding recovery and recycling of the product.

14 TRANSPORT INFORMATION

15 REGULATORY INFORMATION

ECC Hazard class Non flammable gas

<table>
<thead>
<tr>
<th>Risk Phrase</th>
<th>Description</th>
<th>Safety Phrases</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>R20</td>
<td>Harmful by inhalation</td>
<td>S9</td>
<td>Keep container in a well ventilated area</td>
</tr>
<tr>
<td>R34</td>
<td>Liquid phase could cause burns</td>
<td>S15</td>
<td>Keep away from heat</td>
</tr>
<tr>
<td>R44</td>
<td>Risk of explosion when heated under confinement</td>
<td>S23</td>
<td>Do not breath the gas.</td>
</tr>
<tr>
<td>R59</td>
<td>Dangerous to Ozone layer</td>
<td>S36</td>
<td>Wear suitable protective clothing</td>
</tr>
<tr>
<td></td>
<td></td>
<td>S41</td>
<td>In case of fire/explosion do not breath fumes.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>S51</td>
<td>Use only in well ventilated area</td>
</tr>
<tr>
<td></td>
<td></td>
<td>S59</td>
<td>Refer to manufacture/supplier for information on recovery/recycling.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>S61</td>
<td>Avoiding release to the environment</td>
</tr>
</tbody>
</table>

16 OTHER INFORMATION

Bibliography
Occupational Exposure Standard (UK HSE EH40)
SANS 10228 (for explanation of class divisions)

17 EXCLUSION OF LIABILITY

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